Test Rigs for Quality Control Applications.

As a programmable meter controller (PMC), the Tiger 320 Series is adaptable to one-off final assembly and quality control test jigs. The modular design of the PMC and the vast choice of input signal conditioning modules, allows production engineers to overcome many quality control challenges. The following battery and the lamp tests are basic examples of how the PMC can be designed into the production process.

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/OLTS

QC Testing

Start Test

production engineers to overcome many TEST RIGS FOR QUALITY CONTROL APPLICATIONS

BATTERY TEST

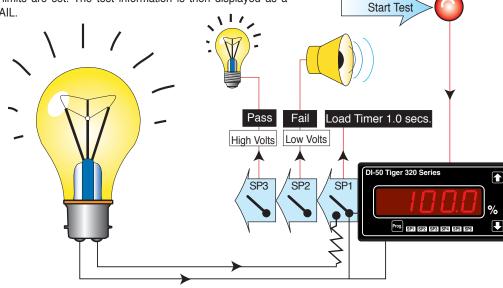
Our customer requires to test batteries for output under load. A Tiger 320 Series controller is programmed to measure the volt drop across a load for 0.5 seconds. The test information is then displayed as a PASS or FAIL.

Pass Fail Load Timer 0.5 secs. High Volts Low Volts SP3 SP2 SP1 DI-50 Tiger 320 Series SP3 SP2 SP1 DI-50 Tiger 320 Series

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LIGHT BULB TEST

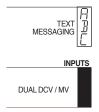
Our customer quality tests automotive lamps for wattage output. The voltage and current are measured for a 1.0 sec. duration. Upper and lower limits are set. The test information is then displayed as a PASS or FAIL.



	APPLICATI FUNCTIC	ION
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0	RELAY UTPUTS	Ļ
	TIMERS	1

Testing





VOLTS AC / DC

WATTS AC/DC

Suggested	Ordering	Code	Options	for	This Application
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Basic Order Codes	Comments
DI-60AE-DR-PS1-ID01-OR33	Battery test.
DI-60AE-DR-PS1-IW02-OR33	Light bulb test