

Ideal for multi-temperature control systems, IST3 and IST4 monitor up to four individual thermocouple sensors at 10 Hz averaged output rate. A choice of industry J or K type thermocouples with an on-board temperature sensor for reference junction compensation provide a versatile interface for temperature measurement tasks.

### Input Module **Order Code Suffix**

IST3 (50 Hz Rejection) IST4 (60 Hz Rejection)



Hardware Module Specifications						
Input Channels	Four independent channels, zero X-talk and					
	16-bit resolution.					
Thermocouple Type	Industry standard J or K type (software selectable).					
Input Sensitivity	$0.08 \mu\text{V}$ / count maximum.					
Zero Drift	±40 nV / °C typical.					
Span Drift	±5 ppm / °C full scale maximum.					
Non-linearity	±0.003% 5of full scale maximum.					
Input Noise	160 nV p-p typical.					
Signal Processing Rate	10 Hz averaged output rate on all channels.					
Reference Junction	On-board solid state sensor referenced thermal connection					
	to terminal block socket. Resolution better that 0.1 °C.					

	Sottware Module Specifications
Output Rate	Fixed 10 Hz averaged per channel.
Sensor Selection	Choice of J or K, software selectable.
Line Frequency Rejection	50/60 Hz, software selectable.
Broken Thermocouple	[OVER] on display indicates broken thermocouple.
	Software senses a broken thermocouple and causes
	the display to flash [OVER]. Note, only seen if that display
	is the current display. Otherwise, it can be checked through
	the view mode.

TEMPERATURE

INPUTS

# **Connector Pinouts**

- J Type: (TC+) Iron (TC-) Copper-nickel. Commonly used in the plastic moulding industry. Good in dry and reducing atmospheres.
- K Type: (TC+)Nickel-chromium (TC-) Nickel-aluminum. Most commonly used thermocouple with wide temperature range. Good in oxidizing atmospheres.





# **Smart Setup Registers**

The Tiger controller uses three smart setup registers to configure all smart input modules. Line frequency rejection (50 / 60 Hz) and ther mocouple type are configured in **smart register 1** (SMT1). See Figure 2.

Thermocouple signals, TC1, TC2, TC3, and TC4, are then individually softw are selected for the four input channels. Either signal can be selected f or CH1 via Code 2, CH2 via Code 4, CH3 via Code 5, and CH4 via Code 6.

Note: Once selected, the thermocouple type is the same for all four channels.

Note: The same thermocouple signal can be selected for two or more channels.







Figure 3 – IST3/IST4 Quad Thermocouple Functional Schematic Diagram

# Standard Setup Quick Start Guide

This section describes the procedures to enter the controller's code structure and configure the input module for the following standard settings:

- 60 Hz Line Frequency (suitable for areas operating on 60 Hz power supplies).
- J Type Thermocouple.
- Thermocouple TC1 selected for channel 1 (CH1).

All other configuration settings are described in the following pages.



# **Programming Procedures**

The following programming procedures cover all the steps required to configure smartimed to the steps 1 to 5 describe how to select the line frequency and the thermocouple type through smart register 1 (SMT1).

Steps 7 to 12 describe how to select a specific ther mocouple from the output registers f or channels 1, 2, 3, or 4 as required.

1 Press the P and ▲ buttons at the same time to enter the main programming mode.

Press the P button three times to enter Code 2. Set Code 2 to [X77].





Set Code 2 to [X7X]. Select the required processing rate for **CH1** in the 1st digit and the required register map settings in the 3rd digit.

2nd digit settings are not relevant and should be left at z ero (0).



## Channel 2

O Set Code 4 to [0X0]. Select the required register map settings for CH2 in the 2nd digit.

FIRST DIGIT	SECOND DIGIT			
MEASUREMENT TASK	FOR VOLTAGE & CURRENT	*Note:		
0 Voltage, Current 1 - 2 -	<ol> <li>Channel 2 Disabled</li> <li>Direct (no post processing)</li> <li>Square Root of Channel 2</li> <li>Inverse of Channel 2</li> </ol>	The logic f or CH2 is not the same as CH1, CH3, or CH4. The 1st and 3rd digits must both be set to 0. Selecting 040 to 070 in the 2nd digit of Code 4 directly selects one of the f ollowing settings in the output register map (3rd digit):		
	4 Output Register 1 (smart module)*	2nd Digit	Output Register Map	
3 -	5 Output Register 2 (smart module)*	4 selects	0 Averaged TC1 (10 Hz)	
	6 Output Register 3 (smart module)*	5 selects 6 selects	1 Averaged TC2 (10 Hz) 2 Averaged TC3 (10 Hz)	
	7 Output Register 4 (smart module)*	7 selects	3 Averaged TC4 (10 Hz)	

# Channel 3

Enter Code 5 and select the required register map settings f or CH3 in the 3rd digit.



As the calibration procedure requires a calibration source that can output stab le µV signals, calibration of the four channels is normally done in the factory prior to shipping.

# Calibrating 4 Channels for K Type Thermocouple

If user calibration is required, the following procedure should be followed. It is assumed that the user has a thermocouple calibration source available. When the controller is switched on, allow a few minutes warmup time to let the reference junction stabilize to the connector terminal block temperature.



## Setup Smart Register 1 (SMT1)

See Page 4 and carry out Steps 1 to 7 to select the required line frequency and thermocouple type.



### **Connect to the Calibrated Source**

Connect a standard K type ther mocouple plug to the calibration source.



#### **Connect to the Input Module**

Connect the standard K type ther mocouple cable to the rele vant pins on the input module of the thermocouple input to be calibrated.





#### Set the Low Setting

- a) Set the calibration source to 0 °C.
- b) Enter [CAL] [111] and set to [ZEro] setting.



#### Set the High Setting

- Set the calibration source to 100 °C. a)
- b) Set to [SPAn] setting to 100.0.



## **Repeat Steps**

Repeat Steps 2 to 4 for all required ther mocouples and channels. See 2-point Calibration Mode Example on Page 7 for a step-by-step calibration procedure.



## Note:

One thermocouple can be assigned to one or more c hannels (e.g. TC1 assigned to CH1 to CH4), but each channel can accept only one thermocouple input.



# **Customer Configuration Settings:**



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